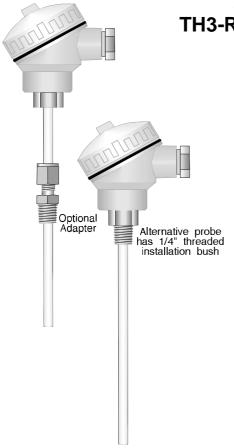
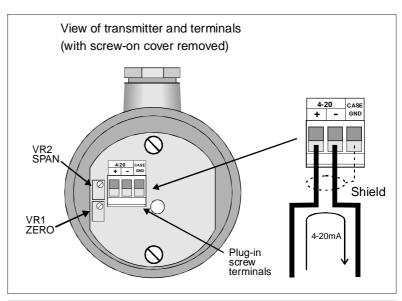
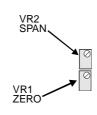
## Application Note: Number AN9

## **Application note** TH3-RT trimming procedure





## Calibration trimming procedure



The TH3-RT is scaled prior to shipment the ZERO and SPAN potentiometers are sealed and should not be altered unless calibration trimming is required. The procedure for trimming the 4-20mA output is:

- 1. Place a mA meter in series with the 4-20mA loop.
- 2. Place the probe in the temperature required for a 4mA output e.g. an ice bath, ice point reference or temperature calibrator set at zero degrees if a 4mA output is required at zero degrees.
- 3. Adjust the ZERO potentiometer VR1 until the reading on the mA meter is 4mA.
- 4. Place the probe in the temperature required for a 20mA output.
- 5. Adjust the SPAN potentiometer VR2 until the reading on the mA meter is 20mA.
- 6. Repeat steps 3 to 5 until no further adjustment is needed i.e. until the reading settles at 4mA and 20mA the two reference temperatures without any need for adjustment.

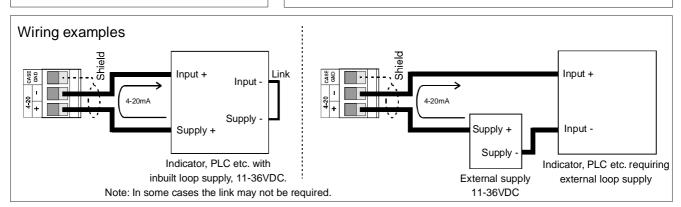
## Transmitter specifications

Range: Factory set

Output: 2 wire 4-20mA loop powered Accuracy: Better than 0.1% of full scale

when calibrated Linearity: Better than 0.1% Thermal drift: Typically ±20ppm/°C Protection: Reverse polarity and over voltage protected

Loop supply: 11 to 36VDC Ambient temperature: 0 to 60°C Humidity: 5-95% non-condensing



TH3RTCAL-1.1-0

